

# SPLICE ADHESIVE

For use as a lap/seam splicing adhesive during the installation of EPDM membrane systems



## DESCRIPTION & USE

- Used in the seaming of EPDM membranes and the adhering of EPDM flashing products to EPDM membranes.

Can be used with:

- Seam Tapes
- Cover Tapes
- Patch Disks
- Pipe Boots

## FEATURES & BENEFITS

- **Superior Bond** - Using Splice Adhesive in conjunction with a seam tape or pressure sensitive flashing provides a very strong bond.
- **Superior Performance in Cold Temperatures** - greater initial tack strength in seams and flashing joints. This is particularly important in cold temperature applications.

## TECHNICAL DATA

RIB SPLICE ADHESIVE	
Colour	Black
Viscosity (cps)	#4 @ 20 rpm=2500 cps
Density (#/GAL)	7.07#
% Solids	19.2
Flash Point (°C)	-32°C TCC
Base	Rubber and resin(s)
Solvent System	Aromatics and aliphatics
Clean-up Solvent	Toluene
Storage	May be stored outside if covered to exclude water
Freight Classification	ADHESIVE, 3, UN1133, PGII NMFC# 170060 CLASS 55
Packaging	3.78 L paint cans

## COVERAGE RATE

60 sq. ft. per 3.78 L



## CAUTIONS & LIMITATIONS

- The adhesive is moisture sensitive and should be used immediately after opening the container. The use of previously opened and stored adhesive is not recommended.
- Keep from heat, sparks, static and open flame.
- Vapours may form explosive mixture with air. Vapours are heavier than air and may travel to an ignition source.
- Use in well-ventilated areas only. Keep container closed when not in use!
- Do not breathe vapour or swallow. May cause respiratory irritation, nausea,

Refer to product MSDS for more information.

## APPLICATION INSTRUCTIONS

STIR ADHESIVE THOROUGHLY BEFORE AND DURING USE. Surfaces must be clean of all dust, dirt, oil or other contaminants. Position membrane to provide for a minimum of 3" for seam. Fold back top membrane 12-15". Clean seam of both surfaces, using Splice Wash. Apply a thin and even coat of adhesive to both surfaces, avoiding material build-up. When surfaces are slightly tacky, mate the surfaces being careful not to stretch the membrane. Hand-roll the entire seam first perpendicular to the seam and then lengthwise. Apply lap caulk.