# LEXPRIME TG TORCH GRADE PRIMER

## **DESCRIPTION & USE**

- Solvent based primer required to prepare the substrate prior to applying torch grade membranes.
- Formulated with rubber modified bitumen and fast evaporating solvents for quick drying.
- Enhances membrane adhesion to a variety of substrates and improves membrane performance over a wide temperature range and conditions.

LEXPRIME TG is a torch grade membrane primer used to improve the adhesion of torch and thermal applied roofing and waterproofing membranes.

# **FEATURES & BENEFITS**

Dries quickly - One hour or less.

# **TECHNICAL DATA**

PHYSICAL PROPERTIES	
Flash Point:	< -18°C TCC
Specific Gravity:	0.85 K/L
Non-volatile:	34 to 36%
Viscosity:	30 to 100 cps (25°C or 77°F)
Colour:	Black
VOC:	max 555 gms/L
Shelf life:	2 years unopened
Dry Time Tack time: Initial Set: Set through:	15-35 minutes [25°C (77°F), 60% RH] 60 minutes [25°C (77°F), 60% RH] 3-4 hours [25°C (77°F), 60% RH]

### **COVERAGE RATE**

- Approx.4 to 7 m² per L (120 to 285 ft² per Gal.) depending on porousity and temperature of subtrate.
- Available in 18.93 L Pails.



## **APPLICATION**

Stir manually before using. May be applied with a brush, roller, or an airless sprayer suitable for solvent based products. Primer should only be applied in dry weather with the ambient and substrate temperature above -12°C (10°F). The substrate must be dry, and free of dust and dirt. Primer must be allowed to dry thoroughly (approximately one hour) before attempting torch application of membrane. Actual drying time varies, depending on temperature and humidity.

# **CAUTIONS & LIMITATIONS**

- Do not attempt to accelarate the drying of the Primer by heating with a torch.
- Always use caution when handling flammable materials.
- · Do not inhale vapours.
- · Use only in well ventilated areas.
- · Store away from direct sunlight and open flames.
- Wash tools and equipment with mineral spirits, toluene or xylene.
- Cold temperature and high humidity will prolong dry times.

