



930-18

# Bakor 930-18 Poly-Tac™ Rubberized Adhesive

## **Physical Properties**

-Colour	Green	-Drying Time	@ 50% R.H. 20°C
-Solids by Weight	30%		Dry Substrate
-Weight	0.9 kg/l (approx.)	Initial Set	1 Hour
_	(7.5 lbs./U.S. gal.)	Set Through	4 hours
-Coverage	4 to 6 sq. m. per litre	-Service Temp	Minus 40°C to 80°C
	(200-300 ft <sup>2</sup> /Imp. gal.)		(-40°F to 176°F)
	depending on porosity	-Application Temp	May be applied at
	and texture of surface.		Low Temperatures
		-Flammability	·
		Wet	Flammable
		Dry	Burns

## Description

**930-18** is a synthetic rubber based adhesive designed for use with thermofused SBS modified bitumen membranes and hot applied rubberized asphalt membranes.

#### **Features**

- Quick setting
- Polymer base provides positive adhesion of membranes
- Suitable for application at normal and low temperatures
- Easily applied by brush, roller or light duty spray equipment

### Uses

Used as an adhesive for thermofusible sheet membranes and hot applied rubberized asphalt membranes when applied to concrete, masonry, wood, drywall and metal surfaces.

## Limitation

Solvent in product attacks polystyrene insulation. Avoid use where solvent odours may taint food or other susceptible products.

## **Preparation**

Surfaces must be sound, well secured, dry and free from frost, dust, dirt, grease, oil or other contaminants.

#### **Application**

Apply by brush, roller or spray. Allow adhesive to dry before applying membrane.

### Clean Up

Use mineral spirits.

## Caution

Contains flammable solvents. Take suitable fire precautions. Do not allow smoking or welding in working area. Keep away from open flame or spark. Use under well ventilated conditions. Avoid prolonged breathing of vapours and repeated contact with skin. Excessive inhalation of vapours can cause dizziness. (Use respirator approved for organic vapours). Keep containers covered when not in use. Harmful if swallowed.