

### DESCRIPTION AND USE

LEXCAN HI-FLEX EPDM is an economical flashing ideal for quick and easy flashing of pipes.

This product is used to securely seal pipes while offering supreme tear resistance and reinforcement. HI-FLEX EPDM PIPE BOOT come pre-applied with strong bonding seam tape and with stainless steel hose clamps. They are available to accommodate pipe sizes: 25.4 mm (1") through 152.4 mm (6").

### FEATURES & BENEFITS

**Prefabricated accessory** - Provides professional and consistent appearance than field fabricating a pipe flashing.

### TECHNICAL DATA

Physical Properties	
Material:	EPDM
Colour:	Black
Sizes:	Accommodates 25.4 mm (1") - 152.4 mm (6")
Weight:	3.62 kg (8 lbs) per carton

### PACKAGING

10 per carton

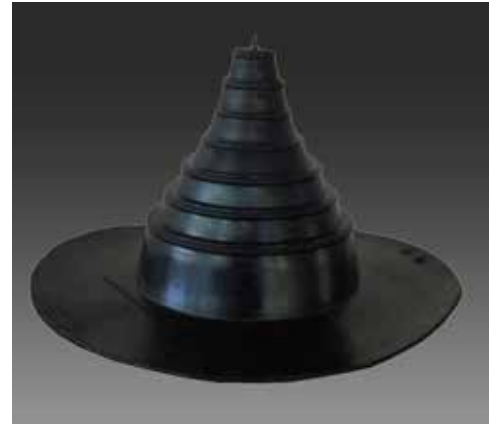
### SHELF LIFE

1 year

### INSTALLATION

**Note:** Prior to installation, remove all lead and other flashing. Ensure the surface for application is clean by using LEXCAN SINGLE PLY MEMBRANE CLEANER. The temperature of the pipe must not exceed 71°C (160°F).

1. Cut the HI-FLEX EPDM PIPE BOOT to the desired diameter. When in doubt, cut smaller size.
2. Apply HI-FLEX EPDM PA-100 PLUS primer to the application surface, preferably 381 mm (15") in all directions from the penetration.
3. Pull the HI-FLEX EPDM PIPE BOOT over the penetration until base flange is in contact with the membrane.
4. Mark the pipe around the top of the HI-FLEX EPDM PIPE BOOT and pull the Pipe Boot upwards on the pipe, until the mark on the pipe is visible.
5. Apply Water Cut-off Mastic below the mark. This indicates the top of the installed HI-FLEX EPDM PIPE BOOT. Pull the Pipe Boot back down over pipe and into position.



6. Remove backing from the tape and press tape onto the primed area. Roll with a 51 mm (2") silicone roller to ensure complete contact.
7. Complete installation by installing a stainless-steel universal clamping ring to provide constant compression of the mastic.