



Comments: EPDM splice area must be cleaned with Lexcan Weathered Membrane Cleaner, when using Hi-Flex SA-747 Splice Adhesive, prior to joint fabrication. When using Hi-Flex EPDM PA-100 Primer/Adhesive, Lexcan Weathered Membrane Cleaner is not required (under normal conditions). Lap Sealant is required in certain flashing applications.



**EPDM/Lexflash™ Seam**  
**Roofing System Detail**

**Scale: Not to scale**  
**Date: August, 2016**  
**Detail No.: L-S-002**